

## **DOW™ Ultrafiltration Modules**

Model SFP-2860 and SFD-2860

#### **Features**

The DOW™ Ultrafiltration (UF) modules are made from high strength, hollow fiber membranes that have excellent features and benefits:

- 0.03 µm nominal pore diameter for removal of bacteria, viruses, and particulates including colloids to protect downstream processes such as RO
- PVDF polymeric hollow fibers for high strength and chemical resistance allows long membrane life
- Hydrophilic PVDF fibers for easy cleaning and wettability that help maintain long term performance
- Outside In flow configuration for high tolerance to feed solids that help reduce the need for pretreatment processes
- U-PVC housing, helping to eliminate the need for costly pressure vessels

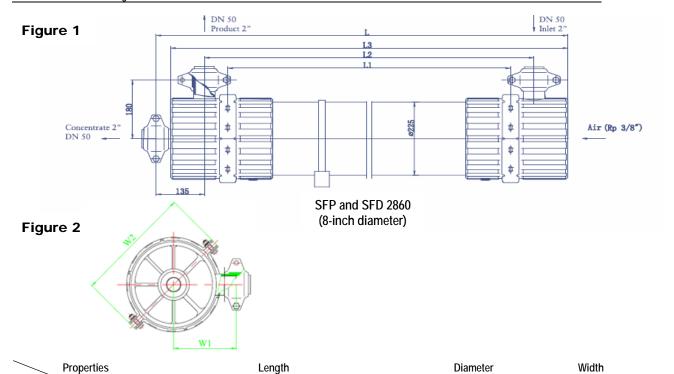
This module is an ideal choice for systems with capacities greater than 50 m³/hr (220 gpm). The larger, 8 inch diameter module offers the highest effective membrane area of the DOW UF modules, which contributes to a more economical membrane system design. The shorter, 60 inch length module offers higher efficiencies over a wider range of feed water conditions compared to longer length modules.

DOW<sup>TM</sup> Ultrafiltration Modules can be used for a wide variety of treatment applications such as surface water, seawater, industrial wastewaters, and secondary effluent wastewater.

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## **Product Specifications**

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		Part	Membrane Area		Module Volume		(empty/water filled)	
Model	Type	Number	m <sup>2</sup>	ft <sup>2</sup>	liters	gallons	kg	lbs
SFP-2860	Pretreatment	280933	51	549	35	9.3	48/83	106/183
SFD-2860	NSF/ANSI 61 Drinking Water	324168	51	549	35	9.3	48/83	106/183



L3

1820

71.7

D

225

8.9

L2

1630

64.2

L1

1500

59.1

1860

73.2

Units

SI (mm)

US (inch)

W2

342

13.5

W1

180

7.1

# Operating Parameters

	SI units	US units		
Filtrate Flux @ 25°C	40 - 120 l/m <sup>2</sup> /hr	24 - 70 gfd		
Flow Range	2.0 - 6.1 m <sup>3</sup> /hr	9.2 – 26.7 gpm		
pH, Operating	2 - 11			
Temperature	1 - 40°C	34 - 104°F		
Max. Inlet Module Pressure (@ 40°C)	3.0 bar	43.5 psi		
Max. Operating TMP	2.1 bar	30 psi		
Max. Operating Air Scour Flow	12 Nm³/hr	7.1 scfm		
Max. Backwash Pressure	2.5 bar	36 psi		
NaOCI (max)	2,000 mg/L			
TSS (max)	100 mg/L			
Turbidity (max)	300 ntu			
Particle Size (max)	300 μm			
Flow Configuration	Outside In, Dead End Flow			
Expected Filtrate Turbidity	≤ 0.1 NTU			
Expected Filtrate SDI	≤ 2.5			

# Important Information

Proper start-up of a UF system is essential to prepare the membranes for operating service and to prevent membrane damage. Following the proper start-up sequence also helps ensure that system operating parameters conform to design specifications so that system water quality and productivity goals can be achieved. Before initiating system start-up procedures, membrane pretreatment, installation of the membrane modules, instrument calibration and other system checks should be completed. Please refer to the product technical manual.

# **Operation Guidelines**

Avoid any abrupt pressure variations during start-up, shutdown, cleaning or other sequences to prevent possible membrane damage. Flush the UF system to remove shipping solution prior to start up. Remove residual air from the system prior to start up. Manually start the equipment. Target a permeate flow of 60% of design during initial operations. Depending on the application, permeate obtained from initial operations should be discarded. Please refer to the product technical manual.

### **General Information**

If operating limits and guidelines given in this bulletin are not strictly followed, the limited warranty (Form No. 795-00027) will be null and void.

To prevent biological growth during system shutdowns, it is recommended that preservative solution be injected into the membrane modules.

## **Regulatory Note**

NSF/ANSI 61 certified drinking water modules require specific conditioning procedures prior to producing potable water. Please refer to the product technical manual flushing section for specific procedures. Drinking water modules may be subjected to additional regulatory restrictions in some countries. Please check local regulatory guidelines and application status before use and sale.

DOW™ Ultrafiltration For more information about DOW Ultrafiltration, call the Dow Water & Process Solutions business:

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