



## **AMBERLITE™ IRN67 Ion Exchange Resin**

Nuclear-grade, Gel, Acrylic, Weak Base Anion Exchange Resin for Water Treatment Applications in the Nuclear Power Industry

### **Description**

AMBERLITE™ IRN67 Ion Exchange Resin is designed specifically for use in nuclear loops where highest resin purity and stability are required, and where the "as supplied" resin must have a minimum of ionic and non-ionic contamination. These high standards of resin purity enable plants to achieve reliable and safe production whilst reducing the need for equipment maintenance and minimizing the impact of unscheduled outages.



AMBERLITE IRN67 is designed for use in VVER fuel pool purification systems when organic matter is a concern. Its exceptional resistance to organic fouling allows reliable and safe operation for several months in conditions where standard resins fail.

### **Applications**

- Fuel pool purification in single bed VVER systems with high organic load

### **Purity**

AMBERLITE™ IRN Ion Exchange Resins are manufactured as nuclear-grade using specific procedures throughout the manufacturing process to keep the inorganic impurities at the lowest possible level. Special treatment procedures are also utilized to remove traces of soluble organic compounds to meet the rigorous demands of the nuclear industry. These high standards of resin purity will help keep nuclear systems free of contaminants and deposits, and prevent increases in radioactivity levels due to activation of impurities in the reactor core. IRN resins are recommended in both non-regenerable and regenerable single bed or mixed bed applications where reliable production of the highest quality water is required and where the "as supplied" resin must have an absolute minimum of ionic and non-ionic contamination.

## Typical Physical and Chemical Properties\*\*

<b>Physical Properties</b>	
Copolymer	Crosslinked acrylic
Matrix	Gel
Type	Weak base anion
Functional Group	Tertiary amine
Physical Form	White, translucent, spherical beads
<b>Chemical Properties</b>	
Ionic Form as Shipped	Free base (FB)
Total Exchange Capacity	≥ 1.60 eq/L (FB form)
Water Retention Capacity	56.0 – 62.0% (FB form)
<b>Purity</b>	
Cl <sup>-</sup>	≤ 5 mg/mL
<b>Particle Size</b>	
Particle Diameter §	500 – 750 μm
Uniformity Coefficient	≤ 1.80
< 300 μm	≤ 1.0%
> 1180 μm	≤ 5.0%
<b>Stability</b>	
Whole Uncracked Beads	≥ 95%
Whole Beads	≥ 98%
<b>Density</b>	
Shipping Weight	650 g/L

§ For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 177-01775).

## Suggested Operating Conditions\*\*

Temperature Range (FB form)	5 – 60°C (41 – 140°F)
pH Range (Stable)	0 – 14

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [separate beds](#) (Form No. 177-03729) in water treatment, please refer to our Tech Fact.

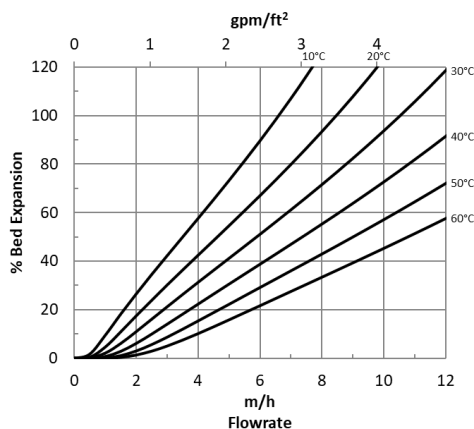
## Hydraulic Characteristics

Estimated bed expansion of AMBERLITE™ IRN67 Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AMBERLITE IRN67 as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water and a well-classified bed.

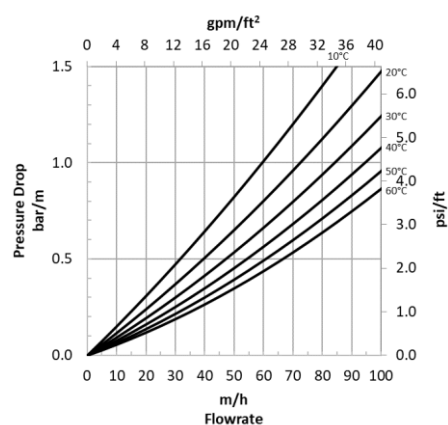
**Figure 1: Backwash Expansion**

Temperature = 10 – 60°C (50 – 140°F)



**Figure 2: Pressure Drop**

Temperature = 10 – 60°C (50 – 140°F)



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**WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

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