



Product Data Sheet

FILMTEC™ Membranes

Large Commercial 4040 Reverse Osmosis Elements

Description

FILMTEC™ LC 4040 product range are available to meet a wide variety of customer needs in commercial applications, from producing high purity water to delivering low total system costs. DuPont's fully automated element production enables the most consistent products in the industry that minimizes the total cost of ownership of water treatment systems.

- LC HR-4040 produces high quality water with our state of the art RO membrane.
- LC LE-4040 delivers high quality water at low pressure at harsh water conditions, using DuPont's innovative, proprietary technology for low energy applications.

Product Type

Spiral-wound element with polyamide thin-film composite membrane

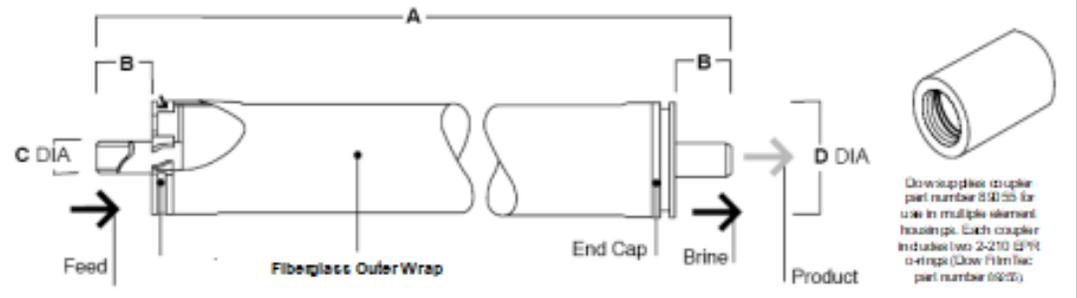
Typical Properties

| Product | Part Number Dry (Wet) | Feed Spacer Thickness (mil) | Permeate Flow Rate gpd (m ³ /d) | Min. Salt Rejection (%) | Stabilized Salt Rejection (%) |
|------------|--------------------------|--------------------------------|---|----------------------------|----------------------------------|
| LC HR-4040 | 343771 / (343770) | 28 | 2900 (11) | 99.5 | 99.7 |
| LC LE-4040 | 356603 / (356602) | 28 | 2500 (9.5) | 99.0 | 99.2 |

1. Permeate flow and salt rejection based on the following test conditions: 2000 ppm NaCl, 77°F (25°C), 15% recovery, pH 8, and applied pressure 225 psig for LC HR and 125 psig for LC LE
2. Permeate flows for individual elements may vary +/-15%.
3. For the purpose of improvement, specifications may be updated periodically.

| LC HR-4040 | Solute | NH ₄ ⁺ | NO ₃ ⁻ | SiO ₂ | Boron |
|------------|-----------------------|------------------------------|------------------------------|------------------|-------|
| | Typical rejection (%) | 98.8 | 98.2 | 99.8 | 80.0 |

Element Dimensions



| Product | A Inches (mm) | B Inches (mm) | C Inches (mm) | D Inches (mm) |
|------------------------------|------------------|------------------|------------------|------------------|
| LC HR-4040 and LC LE-4040 | 40.00 (1016) | 1.05 (26.7) | 0.75 (19) | 3.9 (99) |

1. Refer to FilmTec Design Guidelines for multiple-element systems
2. LC HR-4040 and LC HRLE-4040 elements fit nominal 4-inch I.D. pressure vessel.

Operating and Cleaning Limits

| | |
|---|----------------------------------|
| Membrane type | Polyamide Thin-Film Composite |
| Maximum operating temperature ^a | 113°F (45°C) |
| Maximum operating pressure | 600 psig (41 bar) |
| Maximum pressure drop | 15 psig (1.0 bar) |
| Maximum feed flow rate, gpm (m ³ /h) | 16 gpm (3.6 (m ³ /h)) |
| pH range | |
| Continuous operation ^a | 2 - 11 |
| Short-term cleaning ^b | 1 – 13 |
| Maximum Feed Silt Density Index | SDI 5 |
| Free chlorine concentration ^c | < 0.1 ppm |

- Maximum temperature for continuous operation above pH 10 is 95°F (35°C).
- Refer to Cleaning Guidelines in specification sheet 609-23010.
- Under certain conditions, the presence of free chlorine and other oxidizing agents will cause premature membrane failure. Since oxidation damage is not covered under warranty, DuPont recommends removing residual free chlorine and other oxidants by pretreatment prior to membrane exposure. Please refer to technical bulletin 609-22010 for more information.

General Information

Proper start-up of reverse osmosis water treatment systems is essential to prepare the membranes for operating service and to prevent membrane damage due to overfeeding or hydraulic shock. Following the proper start-up sequence also helps ensure that system operating parameters conform to design specifications so that system water quality and productivity goals can be achieved.

Before initiating system start-up procedures, membrane pretreatment, loading of the membrane elements, instrument calibration and other system checks should be completed.

Please refer to the application information literature entitled “Start-Up Sequence” (Form No. 609-02077) for more information.

Operation Guidelines

Avoid any abrupt pressure or cross-flow variations on the spiral elements during start-up, shutdown, cleaning or other sequences to prevent possible membrane damage. During start-up, a gradual change from a standstill to operating state is recommended as follows:

- Feed pressure should be increased gradually over a 30 – 60 second time frame.
- Cross-flow velocity at set operating point should be achieved gradually over 15 – 20 seconds.
- Permeate obtained from first hour of operation should be discarded.

Important Information

Keep elements moist at all times after initial wetting.

If operating limits and guidelines given in this Product Bulletin are not strictly followed, the limited warranty in Form No. 609-35010 will be null and void.

To prevent biological growth during prolonged system shutdowns, it is recommended that membrane elements be immersed in a storage solution.

The customer is fully responsible for the effects of incompatible chemicals and lubricants on elements.

Maximum pressure drop across an entire pressure vessel (housing) is 50 psi (3.4 bar).

Avoid static permeate-side backpressure at all times.

Product Stewardship

DuPont has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with DuPont products— from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

DuPont strongly encourages its customers to review both their manufacturing processes and their applications of DuPont products from the standpoint of human health and environmental quality to ensure that DuPont products are not used in ways for which they are not intended or tested. DuPont personnel are available to answer your questions and to provide reasonable technical support. DuPont product literature, including safety data sheets, should be consulted prior to use of DuPont products. Current safety data sheets are available from DuPont.

Please be aware of the following:

- The use of this product in and of itself does not necessarily guarantee the removal of cysts and pathogens from water. Effective cyst and pathogen reduction is dependent on the complete system design and on the operation and maintenance of the system.
- Permeate obtained from the first hour of operation should be discarded (or in a few cases: Any concentrate or permeate obtained from the first hour of operation should be discarded).

Regulatory Note

These membranes may be subject to drinking water application restrictions in some countries: please check the application status before use and sale.

Have a question? Contact us at:

www.dupont.com/water/contact-us

All information set forth herein is for informational purposes only. This information is general information and may differ from that based on actual conditions. Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where DuPont is represented. The claims made may not have been approved for use in all countries. Please note that physical properties may vary depending on certain conditions and while operating conditions stated in this document are intended to lengthen product lifespan and/or improve product performance, it will ultimately depend on actual circumstances and is in no event a guarantee of achieving any specific results. DuPont assumes no obligation or liability for the information in this document. References to "DuPont" or the "Company" mean the DuPont legal entity selling the products to Customer unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED. No freedom from infringement of any patent or trademark owned by DuPont or others is to be inferred.

DuPont™, the DuPont Oval Logo, and all products, unless otherwise noted, denoted with a ™, ™, ™ or ® are trademarks, service marks or registered trademarks of affiliates of DuPont de Nemours Inc. Copyright © 2019 DuPont de Nemours Inc. All rights reserved.

